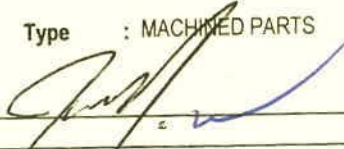
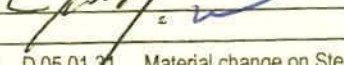


Date: Monday, 8/21/2006 8:42:10 AM  
 User: Chantal Lavoie

## Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 28244	Part Number	: D2537
Estimate Number	: 10173	Drawing Number	: D2537 REV A1
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 8/21/2006 S.O. No. N/A	Drawing Revision	: A1
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 8/25/2006
Previous Run	: 27692	Qty:	50 Um: Each
Written By	: 		
Checked & Approved By	: 		
Comment	: Est D 05.01.31 Material change on Step 2 KJ/JLM		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M304R500 0.500" 304 SS roundbar



Comment: Qty.: 0.1203 f(s)/Unit Total: 6.0165 f(s) 750 304  
 Material: AISI 304/316 Round Bar 0.500" (M304R.500)  
 Batch: M18553 06/08/23

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
 1-Machine as per Folio FA273  
 2-Deburr and Tumble

Machined Manually

06/08/23

x10

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/08/23

x10

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK


06/08/24

x10

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location:  76.08.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/08/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Monday, 8/21/2006 8:42:10 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28244

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.08.24

Job Completion



06.08.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

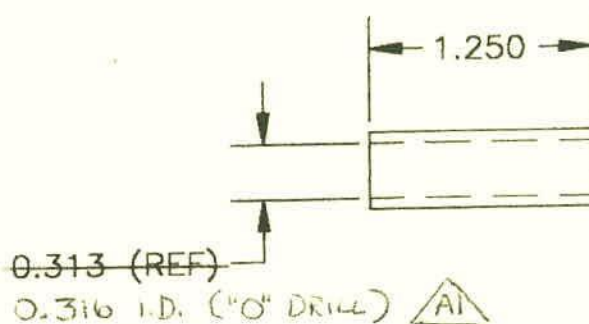


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO. D2537	REV. A SHEET 1 OF 1
CHECKED M.M.	APPROVED B.W.	TITLE BUSHING	SCALE 1:1
DATE 96:05:15			
AI	02.08.30 UP 9	0.316 WAS 0.313	

**RELEASED**  
96107/26 RD



**REFERENCE ONLY**



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 29.09.07



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



